

## Horizontal Finishers - Model HT-Series

**COMPARTMENTS:** The HT-series of heavy-duty horizontal barrel finishers are available in a variety of barrel sizes and compartments from 20", 30" and 36" barrel diameter standard with one to a total of four compartments per machine. The HT series offer the most versatile capacities to handle a broad finishing range from hardened steel to soft non-ferrous metals and from rough deburring to high luster burnishing. All RAMPART HT series barrel finishing machines have "unit design" construction, which will allow for the versatility of single or multiple barrel configurations.

**STANDARD FEATURES INCLUDE:**

Heavy-duty Industrial quality construction to support finishing applications such as ball burnishing and part on part, "Electronic" variable speed and digital cycle timer are a part of the standard package. A safety interlock barrel guard prevents the automatic operation of the barrel with the guard open.



**OPTIONAL EQUIPMENT:** A variety of barrel linings including "No-Seam" vinyl, Urethane, or Neoprene. Also available on HT-series are end of cycle audible horn or flashing light, digital tachometer, Roto-Rinse system for right, left or both barrels, drain doors for all size barrels and Heavy-Duty drives for Extra-Heavy applications.

Item #	Volume	Barrels	A	B	C	D	E	Horse Power	Speed
<u>HT-2021</u>	4 cu. ft.	1 or 2	52 in	48 in	34 in	31 in	22 in	3/4 hp	12 to 36 rpm
<u>HT-2032</u>	6 cu. ft.	1, 2 or 3	62 in	48 in	34 in	41 in	22 in	1 hp	12 to 36 rpm
<u>HT-2043</u>	8 cu. ft.	1, 2, 3 or 4	73 in	48 in	34 in	52 in	22 in	1.5 hp	12 to 36 rpm
<u>HT-3032</u>	13.8 cu. ft.	1 or 2	74 in	54 in	47.5 in	46 in	21 in	2 hp	8 to 24 rpm
<u>HT-3048</u>	20.7 cu. ft.	1, 2 or 3	90 in	54 in	47.5 in	62 in	21 in	3 hp	8 to 24 rpm
<u>HT-3064</u>	27.6 cu. ft.	1, 2 or 4	106 in	54 in	47.5 in	78 in	21 in	5 hp	8 to 24 rpm
<u>HT-3632</u>	20 cu. ft.	1	75.5 in	62 in	56 in	47.5 in	20 in	3 hp	7 to 21 rpm
<u>HT-3648</u>	30 cu. ft.	1 or 2	93 in	62 in	56 in	65 in	20 in	3 hp	7 to 21 rpm
<u>HT-3664</u>	40 cu. ft.	1 or 2	109 in	62 in	56 in	81 in	20 in	5 hp	7 to 21 rpm

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Oakland Products distributes standard equipment, designs and builds custom systems for wash pressure coolant, coolant recycling, and high-pressure cleaning.

**Rampart Equipment Division of Oakland Products**

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